

by Electrozeta
San Giorgio della Richinvelda (PN) - www.zetaecotech.it

## SORTING LINE HECO-CERNITA LC-12 LC-24

The **Sorting** is the working process during which, after the "digging out" of the *Barbatelle* or rooted-vines, the quality control phase and all the activities that come before the storing of the final product take place, that is: trimming of the exceeding shoots, roots cutting, final waxing and strapping. These activities are very often cause for mistakes due to the repetitiveness of the actions, also considering that each single operator handles thousands of rooted-vines every day.

Thanks to the **Sorting Line HECO-CERNITA**, it is possible to organize all these activities in a rational and ergonomic way so that the movement of people and product is reduced to a minimum, in order to avoid the above-mentioned mistakes and therefore **reducing costs by more than 30%**.

The **Sorting Lines** conceived by **Zetaecotech** consist in mobile or tipping *Working Desks* **HECO-BANCO**, where the manual trimming of the exceeding shoots takes place and where, thanks to the *Counting Unit* **HECO-COUNTER**, the bundles of *Barbatelle* are accurately counted and correctly formed (e.g.: 25 per bundle). Afterwards, the bundles are placed on a *Transport Belt* **HECO-NASTRO-V01** which will transport the rooted-vine bundles towards the Cutting Unit **HECO-TAGLIO** for the automatic *cutting of the roots at the desired length*, from here the bundles will come out to be finally waxed at the manual *Double Waxing Station* **HECO-A-800**, before being tied with the *semi-automatic strapping machine* **HECO-TIE**. Ultimately, the bundles of *Barbatelle* will be placed in the *metal racks* **HECO-CESTA**, ready for storage.

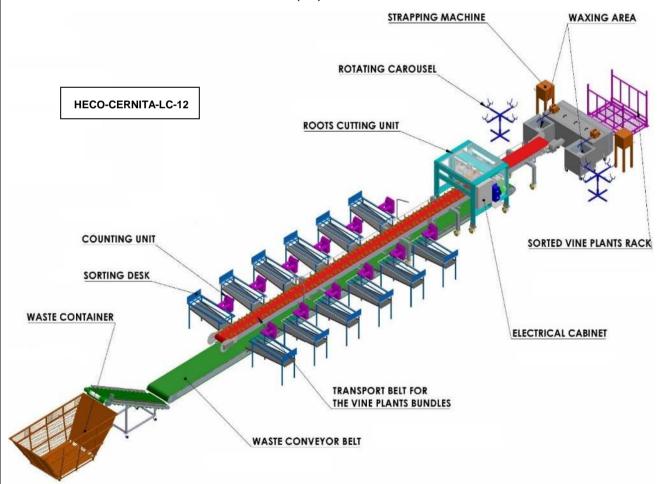
In its full version, **the Sorting Line Zetaecotech** can be equipped with a secondary Transport Belt **HECO-NASTRO-V02** positioned under the main Sorting Belt, in order to collect and convey all the shoots and roots scraps towards a pre-arranged collector.

Il this way, it is possible to avoid both the accumulation of waste in the surrounding working area and the interruption of working activities for cleaning

The Sorting Lines Zetaecotech are 100% customizable according to the customer's needs.

## TYPICAL LAYOUT:

\* EXAMPLE OF A LAYOUT WITH 12 WORKING STATIONS (6+6)



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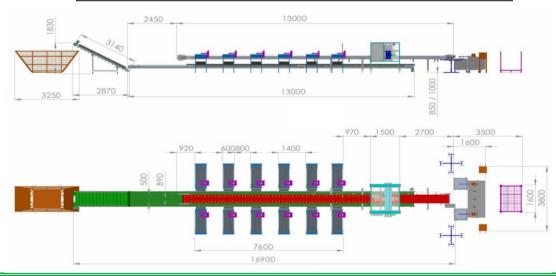
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## SORTING LINE HECO-CERNITA LC-12 LC-24 Latest Update: 07/08/2023 MAIN TECHNICAL FEATURES: **HECO-CERNITA-LC-12 HECO-CERNITA-LC-24** PRICE FOR YOUR ATTENTION: Nr. 1 modular belt in profiled aluminium on pivoting wheels with adjustable height MAIN TRANSPORT BELT FOR ROOTED PVC carpet - thickness 4 mm width 500 mm - with stainless steel flights to convey the bundles VINES BUNDLES: Electronically adjustable belt speed Automatic management of the belt from the main electrical panel WORKING STATIONS: Nr. 12 or 24 mobile working desks with adjustable height or fixed tipping desks anchored to the main belt to optimize spaces Nr. 12 or 14 counting units with programmable logic controller and electro-mechanical lock Centralized storage and management of data COUNTING SYSTEM: Direct ethernet connection of all the units to the customer management software Positioning of the devices on working desks Single or double cutting unit (left and right) with special stainless steel circular segmented blades ROOTS CUTTING SYSTEM: Adjustable cutting position and electronically controlled speed Bundle pressing system with automatically adjustable pressure belt depending on the material Double waxing station consisting of nr. 1 main waxing machine heco-a1-600 for wax melting and of nr. 2 tanks heco-a1-100 for WAXING SYSTEM: bundles waxing Pumps for wax agitation in the melting tank and for wax transfer in the working tanks STRAPPING SYSTEM: Semi-automatic binding of the rooted vines bundles with the vertical strapping machine HECO-TIE Nr. 1 modular belt in profiled aluminium on pivoting wheels with adjustable height SECONDARY TRANSPORT BELT FOR PVC carpet - thickness 4 mm width 900 mm for scraps transport Electronically adjustable belt speed WASTE: Belt management with electrical panel Nr. 1 modular belt in profiled aluminium on pivoting wheels with adjustable height TRANSPORT BELT FOR THE FINAL PVC carpet - thickness 4 mm width 900 mm UNLOAD OF WASTE INTO THE Electronically adjustable belt speed COLLECTING DUMPSTER: Belt management with electrical panel TOTAL ELECTRICAL POWER: 11,0 - 12,5 kw depending on the version **ELECTRICAL POWER:** 400V - Three-phase 3P+N+PE TOTAL DIMENSIONS: L 16.900 x W 3.800 x H 2.200 mm L 28.500 x W 3.800 x H 2.200 mm STANDARD EQUIPMENT: OPTIONAL . TECHNICAL LEGISLATIONS: Built according to the European Machinery Directory - EC Certified

## TOP VIEW OF A SORTING LINE WITH 12 WORKING STATIONS (6+6)



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